

## Benefits of becoming a Boilermaker

Yes we are a UNION, and being a Union Member comes with certain Rights, Responsibilities, and Benefits. The Rights are having a say in how YOUR Union is run. The Responsibilities of an apprentice include making the personal effort to show up to work on-time and ready to work, completing you lessons and training classes on schedule, and taking direction from your instructors, supervisors and journey persons to learn the skills of our trade. In addition to receiving Excellent Wages, some of the Benefits include:

- Employer Paid Health Insurance
- Employer Paid Pension Plan
- Employer Paid Annuity Fund



The ONLY requirements for applying to the Boilermakers National Apprenticeship Program are, you must be at least 18 years of age and have a High School diploma or G.E.D.

Applications are available online for all Boilermaker Local Lodges in the Southeastern Apprenticeship Area.

For more information and a listing of locations visit us on the web at

[sajac-boilermakers.org](http://sajac-boilermakers.org)

Boilermakers National Apprenticeship Program Southeastern Area

3715 Upper Creek Dr.  
Ruskin, FL 33573

Phone: 813-633-5500  
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[sajac-boilermakers.org](http://sajac-boilermakers.org)

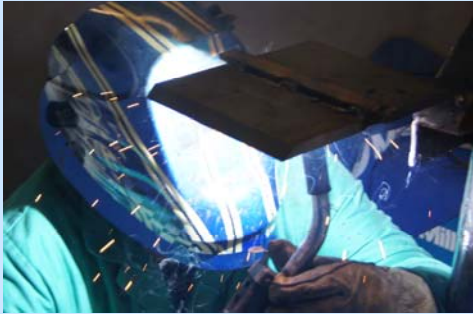
## Make the Right Career Choice



## Boilermakers National Apprenticeship Program



*Boilermakers, the Toughest Job You'll Ever Love*



## Boilermaker may be the right Career for you

Are you stuck in a dead end job? Or maybe you're fresh out of High School and looking for something besides four more years of school? Maybe a job as a Field Construction Boilermaker is the right job for you.

The International Brotherhood of Boilermakers is looking for highly motivated self-starting individuals with a willingness to learn.

The Boilermakers Apprenticeship will teach you the skills you will need to become one of the elite craftsmen in the building and construction trades. Skills that once learned can never be taken from you, skills that will make you a member of the team working to erect, maintain and repair:

- Electrical Generating Stations - nuclear, gas, coal, hydroelectric, and others
- Refineries
- Paper Mills
- Chemical Plants
- Breweries
- Food Processing Plants
- Water Treatment Facilities

## What does it take to be a Boilermaker?

- Work performed by boilermakers requires high technical skill and dedication to excellence.
- Field construction work is by nature an outside job which means exposure to all types of weather conditions, including extreme heat and cold.
- Boilers, dams, power generation plants, storage tanks, and pressure vessels are usually of mammoth size; therefore, a major portion of boilermaker work is performed at great heights, often from 200 to 1000 feet above the ground.
- Field construction and repair work is contract work; so, when the contract is completed, the job is ended. You may have to travel the territory of your local lodge or to other areas of the country and live away from home for long periods of time.
- The size of the materials, tools, and equipment handled by boilermakers requires excellent physical strength and stamina.
- To become a journeyman boilermaker, apprentices are required to complete a 6000-hours of on-the-job training (usually taking four years).
- To become a journeyman boilermaker, an apprentice must complete forty-eight (48) online self-study lessons, 21 On-The-Job Modules, and a minimum of 144 hours a year of classroom/shop instruction

## Skills

Every Boilermaker Apprentice will be trained in the skills of:

- Welding (SMAW, FCAW, GTAW, and other processes)
- Alignment, Fit-up, and Fabrication of components, vessels, and tanks
- Oxy-Acetylene Burning and Carbon-Arc Gouging
- Use of Specialized Tools and Equipment
- Blueprint Reading and Layout
- Rigging including Assembling and Working with Cranes and other Hoisting equipment

